



# Manor

## Product Specification

PRODUCT INFORMATION	SPECIFICATION	TEST METHOD
Collection	Manor - Herringbone	
Type	Laminate Classenboard HDF	
Dimensions	643mm x 131mm x 8mm	
Quantity/weight per box (PU)	14 pieces=1179m <sup>2</sup> /approx 9kg	
Quantity/weight per pallet	96 PU=113.184m <sup>2</sup> /approx 806kg	
Geometrical characteristics	Length: ± 0.5mm Width ± 0.1mm	EN 13329
Thickness	Ø ≤ 0.5mm	EN 13329
Squareness	≤ 0.20mm	EN 13329
Straightness	≤ 0.30 mm/m	
Flatness of Elements	Width concave ≤ 0.15 convex ≤ 0.20% Length: concave ≤ 0.50 convex ≤ 1.00%	EN 13329
Openings	Ø ≤ 0.15mm -Max. ≤ 0.20mm	EN 13329
Height Difference	Ø ≤ 0.10mm -Max. ≤ 0.15mm	EN 13329
Residual Indentation	≤ 0.05mm	EN ISO 24343-1
Light Fastness	grey scale level ≥ 4	EN ISO 4892-2
Wear Resistance	≥ 6000 cycles (AC 5)	EN 13329
Impact Resistance	small - diameter ball ≥ 35mm large - diameter ball ≥ 750mm	EN 17268 EN 13329
Castor chair resistance	no damage with type W after 25 000 cycles	EN 425
Thickness Swelling	≤ 18%	ISO 24336
Locking Strength	F <sub>l0.2</sub> ≥ 1.0 kN/m F <sub>s0.2</sub> ≥ 2.0 kN/m	ISO 24334
Movement of Furniture Leg	no damage with type 0	ISO 24334
Resistance to Staining	5 (group 1 & 2), 4 (group 3)	EN 438-2
Surface Soundness	≥ 1.25 N/mm <sup>2</sup>	EN 13329
Reaction of fire*	C <sub>fl-s</sub> 1	EN 923-1
Slip Resistance*	DS	EN 13893
Electrostatic Behaviour*	≤ 2 kV	EN 1815
Formaldehyde*	E1	EN 16516
Formaldehyde - Emissions	US EPA TSCA Title VI / CARB P 2	ASTM D6007
VOC Emissions	A+	Décret no 2011-321
Thermal Conductivity*	≥ 0.075 W/mK	EN 12667
Thermal Resistance*	R ≤ 0.06 (m <sup>2</sup> K)/W	





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Featuring Blue angel certification, Manor is sustainably sourced from certified wood and renewable raw materials. Manor is carefully designed for perfect knot harmony and matches authentic and matt wood structures. Manor is also durable with usage class 33 and abrasion class 5

COLOURS	CODE
Oak Greige	62663
Oak Beige	62704
Oak Natural Beige	62705
Oak Light Brown	62706
Oak Light Natural	62707
Oak Dark Natural	62708
Oak Chocolate Brown	62709
Oak Black	62710
Ronda Grey	65338

