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PRODUCT DATASHEET

# ARDEX AF 195

## High Temperature LVT Adhesive

### Features

- Fibre reinforced to offer the following benefits:
  - Maximum bond strength
  - Minimises lateral movement during installation
  - Eliminates adhesive squeeze between tile and plank joints
  - Improved indentation resistance
- Ready to receive LVT floorcoverings in as little as 5 minutes
- High temperature resistance, suitable for use over underfloor heating systems and areas of high solar gain
- Solvent Free
- Covers up to 40m<sup>2</sup>



Reg No. FM 01207

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# ARDEX AF 195

## High Temperature LVT Adhesive

### DESCRIPTION

ARDEX AF 195 is a fibre reinforced, water-based, low odour, solvent free, acrylic, emulsion-based floorcovering adhesive.

ARDEX AF 195 has very good early and long term adhesive strength and is protected from biodegradation.

ARDEX AF 195 meets the requirement guidelines for the EMICODE licence 'EC1 PLUS', achieving the lowest possible emission limits.

### USE

ARDEX AF 195 is ideal for installing all types of vinyl floorcoverings, rubber (up to 4mm in thickness) and linoleum in interior dry locations.

ARDEX AF 195 is suitable for use in areas of high solar gain such as conservatories and areas where floor to ceiling windows are installed.

### PRIMING

Priming is not required, however, on highly absorbent surfaces i.e. cement:sand screed, it can be advantageous to prime with ARDEX P 51 Priming and Bonding Agent diluted 1:3 with cold, clean water.

This will maintain the working time and ensure maximum coverage of the adhesive.

### SUBSTRATE PREPARATION

The subfloor must contain an effective damp proof membrane and be dry, with an equilibrium relative humidity of 75% or below. Where an effective damp proof membrane is absent, or the relative humidity of the subfloor is above 75% RH, consult the ARDEX Moisture Control brochure or contact ARDEX Technical Services for the correct product selection.

The subfloor must be hard, clean, free from barrier materials, sound and smooth in accordance with the relevant clauses of BS 8203 and BS 8204.

Any dust should be removed using suitable vacuum equipment prior to applying ARDEX AF 195, as it can affect both the coverage and performance of the adhesive. Uneven and non-absorbent subfloors should be levelled with the appropriate ARDEX Latex or Water-Based Levelling and Smoothing Compound e.g. ARDITEX NA® or ARDEX K 40 FLOW.

ARDEX ARDURAPID A 45 Rapid Drying and Hardening Internal Repair Mortar can be used for repairs to the subfloor/stairs etc. up to 50mm thick, in accordance with the product datasheet.

Joints, nail holes and imperfections in plywood, or minor surface damage to existing levelling and smoothing compounds i.e. footprints or trowel marks, may be pre-smoothed and levelled prior to the application of ARDEX AF 195, using ARDEX FEATHER FINISH in accordance with the product datasheet.

Fabricated underlays such as flooring grade plywood, (SP101) should be installed where required over existing timber bases. Wood-based fabricated underlays should be suitable for the floorcovering and be at the equilibrium moisture content they will have in service at the time they are covered.

### MIXING

ARDEX AF 195 is ready for use, but for optimum performance the adhesive should be thoroughly mixed to ensure the even dispersion of polymers before application.

### APPLICATION

The installation area and subfloor should be kept at the appropriate temperature as specified by the floorcovering manufacturer and the relevant clauses of BS 8203. These temperatures need to be maintained 48 hours prior to installation, during installation, and 48 hours after installation.

ARDEX AF 195 should be applied evenly to the suitably prepared substrate using the appropriate serrated trowel, held approximately at a 60 degree angle to the subfloor to maximise coverage and avoid forming pools of adhesive.

Allowing the adhesive to air will help to reduce lateral slide and adhesive squeeze when installing floorcoverings.

Floorcoverings can be applied directly into the semi-wet adhesive on absorbent backgrounds after the airing time, between 5-15 minutes depending on ambient conditions.

Periodically check that the adhesive has transferred to the rear of the floorcovering. Stop work if the adhesive no longer transfers to the rear of the floorcovering.

Remove any adhesive that is not covered, and clean the surface of the subfloor. Remove all traces of adhesive.

Remove any air pockets with a cork board or rubbing tool whilst the adhesive is still wet and roll the flooring with a 68kg roller as above.

Rolling the floorcovering when the adhesive is wet will flatten the serrations and minimise the potential for these to mirror through thin resilient floorings when the adhesive dries.

Some floorcoverings may benefit from further rolling/smoothing, usually after 1 hour. Heat welding should only commence once the adhesive has dried sufficiently. Do not allow the floor to be wet cleaned immediately after the floorcovering has been installed.

Allow significant time for the adhesive bond to develop before wet cleaning commences, typically 48 hours at 20°C.

When applying adhesive onto the substrate, ensure that any adhesive which is surplus to requirements, and has been moved across the subfloor, is not placed back into the container. It should be placed into an alternative container for safe, easy disposal. This will avoid possible contamination issues.

### UNDERFLOOR HEATING

Underfloor heating systems should be commissioned in accordance with the heating manufacturer's instructions and guidance given in BS 8203 and BS 8204 should be followed. Thermal cycling of the subfloor will require raising the temperature of the substrate slowly, usually 5°C a day, to full operating temperature, held for a defined period, and slowly brought back down, usually 5°C a day, so that any shrinkage that is likely to take place occurs before the floorcovering is installed.

If moisture tests are required to verify the relative humidity of the substrate, the underfloor heating system should be switched off for 48 hours prior to testing.

If moisture testing is not required, or after the tests are completed, the heating system should be stabilised to room temperature, but not below 15°C, before installing the floorcovering. The surface of the substrate can then be repaired/smoothed with the appropriate ARDEX product and allowed to dry.

The floorcovering should be allowed to acclimatise to the substrate temperature before installation with ARDEX AF 195.

After installation allow at least 48 hours of constant temperature for the adhesive to properly cure, before slowly increasing the temperature up to the normal operating temperature of the area. Do not subject the floor to static or dynamic loads such as loaded trolleys etc., or move fixtures, furniture, etc., onto the flooring until the adhesive has fully set, typically 48 hours at 20°C.

### HEAVY DUTY AREAS

ARDEX AF 195 is suitable for use over underfloor heating systems and is classified as high temperature resistant up to 50°C. The surface floor temperature must not exceed the maximum allowed temperature according to the floorcovering manufacturer. Where extreme heat is present, e.g. from a log burner, use ARDEX AF 2575 PLUS 1K or ARDEX AF 2525 Heavy Duty Adhesive. Consult the floorcovering manufacturer for guidance.

# ARDEX AF 195

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### CLEANING

Remove spills or squeeze through joints with a cloth moistened with water before the adhesive dries.

Aggressive cleaning agents should only be used with the permission of the floorcovering manufacturer.

### PACKAGING

ARDEX AF 195 is packed in plastic tubs 12kg net weight.

### COVERAGE

See table below.

The actual coverage achieved in practice is affected by application technique, as well as the texture and absorbency of the subfloor.

### STORAGE

ARDEX AF 195 must be stored in unopened packaging, clear of the ground in cool dry conditions and be protected from excessive draught. If stored correctly, as detailed above, the shelf life of this product is 12 months from the date shown on the packaging.

### PRECAUTIONS

ARDEX AF 195 is non-hazardous in normal usage, however, good hygiene practices should be followed.

Avoid contact with skin; wash off with soap and water before drying takes place. In case of contact with eyes, rinse carefully and thoroughly with water and seek medical advice. In case of ingestion seek medical assistance. Consult the relevant Health & Safety Datasheets for further information.

Product contains isothiazolones. May produce an allergic reaction.

For the latest technical or health and safety information on this product, consult the current product or health and safety datasheet online at: [www.ardex.co.uk](http://www.ardex.co.uk)

### WORDING AND TERMINOLOGY

#### Airing Time

The time the adhesive must be left open before applying the floorcovering. 5-15 minutes\*

#### Working Time

The time in which the adhesive can receive the floorcovering, after the initial airing time. Up to 30 minutes\*

#### Open Time



The combination of airing and working time. Up to 35 minutes\*

\*depending on the absorbency of the subfloor and ambient conditions (20°C and 65% RH).

The guidance from the floorcovering manufacturer should always be followed if different from the information contained in this Technical Datasheet.

**NOTE:** The information supplied in our literature or given by our employees is based upon extensive experience and, together with that supplied by our agents or distributors, is given in good faith in order to help you. Our Company policy is one of continuous Research and Development; we therefore reserve the right to update this information at any time without prior notice. We also guarantee the consistent high quality of our products; however, as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof.

Country specific recommendations, depending on local standards, codes of practice, building regulations or industry guidelines, may affect specific installation recommendations.

Flooring Type	Trowel Size	Coverage
Vinyl Sheet LVT Heterogeneous Rubber up to 4mm thick	A2 	Up to 40m <sup>2</sup>
Linoleum	B1 	Up to 34m <sup>2</sup>

**TECHNICAL ADVICE HELPLINE**  
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